

Figure 2 to § 431.6 - Equipment and Procedures for Heat Processing Systems

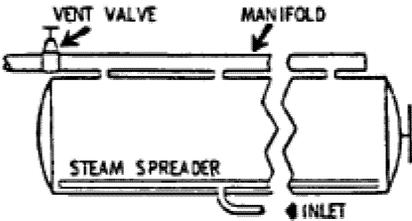


Figure 2.

*Specifications (Figure 2):* One, 1-inch (2.5 cm) vent for every 5 feet (1.5 m) of retort length; vents not over 2 1/2 feet (or 75 cm) from ends of retort; size of manifold for retorts less than 15 feet (4.6 m) in length, 2 1/2 inches (6.4 cm), and for retorts 15 feet (4.6 m) and over in length, 3 inches (7.6 cm).

*Venting method (Figure 2):* The manifold vent gate, plug cock, or other full-flow valve must be wide open for at least 6 minutes and to at least 225 °F (or 107 °C) or for at least 8 minutes and to at least 220 °F (or 104.5 °C).