Table 2A. Zeotropic Blends (400 Series Refrigerants) and their Allowable Levels of Contaminants (continued)

	Reporting Units	Reference Section	**R-422C**	**R-422D**	**R-422E**	**R-423A**	**R-424A**	**R-425A**	**R-426A**	**R-427A**	**R-428A**
CHARACTERISTICS:											
Refrigerant Components	N/A	N/A	R-125/ 134a/600a	R-125/ 134a/600a	R-125/ 134a/600a	R-134a/ 227ea	R-125/ 134a/600a/ 600/601a	R-32/134a/ 227ea	R-125/134a/ 600/601a	R-32/125/ 143a/134a	R-125/143a/ 290/600a
Nominal Composition	% by weight	N/A	82.0/15.0/ 3.0	65.1/30.5/ 3.4	58.0/39.3/ 2.7	52.5/47.5	50.5/47.0/ 0.9/1.0/0.6	18.5/69.5/ 12.0	5.1/93.0/ 1.3/0.6	15.0/25.0/ 10.0/50.0	77.5/20.0/ 0.6/1.9
Allowable Composition	% by weight	N/A	81.0-83.0/ 14.0-16.0/ 2.5-3.1	64.0-66.0/ 30.5-32.5/ 3.0-3.5	57.0-59.0/ 38.0-41.0/ 2.5-3.0	51.5-53.5/ 46.5-48.5	49.5-51.5/ 46.0-48.0/ 0.7-1.0/ 0.8-1.1/ 0.4-0.7	18.0-19.0/ 69.0-70.0/ 11.5-12.5	4.1-6.1/ 92.0-94.0/ 1.1-1.4/ 0.4-0.7	13.0-17.0/ 23.0-27.0/ 8.0-12.0/ 48.0-52.0	76.5-78.5/ 19.0-21.0/ 0.4-0.7/ 1.7-2.0
Bubble Point[1]	°C @ 101.3 kPa	N/A	-45.3	-43.2	-41.8	-24.2	-39.1	-38.1	-28.5	-43	-48.3
Dew Point[1]	°C @ 101.3 kPa	N/A	-42.3	-38.4	-36.4	-23.5	-33.3	-31.3	-26.7	-36.3	-47.5
Critical Temperature[1]	°C	N/A	76.1	79.6	82.2	99	87.5	93.9	100.2	85.3	69
VAPOR PHASE CONTAMINANTS:											
Air and Other Non-condensables, Max.	% by volume @ 25.0 °C	5.10	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
LIQUID PHASE CONTAMINANTS:											
Water, Max.	ppm by weight	5.4	10	10	20	10	10	10	10	10	10
All Other Volatile Impurities, Max.	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue, Max.	% by volume or % by weight	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Chloride[2]	Pass or Fail	5.6	No visible turbidity	No visible turbidity	No visible turbidity	No visible turbidity	No visible turbidity	No visible turbidity	No visible turbidity	No visible turbidity	No visible turbidity