Table 1B. Single Component Hydrocarbon Refrigerants and their Allowable Levels of Contaminants

	Reporting Units	R-50	R-170	R-E170	R-290	R-600	R-600a	R-601	R-601a	R-610	R-1150	R-1270
CHARACTERISTICS:												
Boiling Point[1]	°C at 101.3 kPa	-161.5	-88.6	-24.8	-42.1	-0.5	-11.8	36.1	27.8	34.6	-103.8	-47.6
Boiling Point Range[1]	K	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5	± 0.5
Minimum Nominal Composition	% weight	99.5	99.5	99.5	99.5	99.5	99.5	99.5	99.5	99.5	99.5	99.5
Other Allowable Impurities	% weight	N/A	N/A	N/A	2 (see footnote[2])	2 (see footnote[2])	2 (see footnote[2])	0-1 R-601a	0-1 R-601	N/A	N/A	0-1 R-290
VAPOR PHASE CONTAMINANTS[3]:												
Air and Other Non-condensables, Maximum	% by volume @ 25.0 °C	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
LIQUID PHASE CONTAMINANTS[4]:												
Sulfur Odor	Pass or Fail	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor	No sulfur odor
High Boiling Residue, Max.	% weight	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Pass or Fail	Visually clean	Visually clean	Visually clean	Visually clean	Visually clean	Visually clean	Visually clean	Visually clean	Visually clean	Visually clean	Visually clean
Acidity, Max.	ppm by weight (as HCl)	1	1	1	1	1	1	1	1	1	1	1
Water, Max.	mg kg^{-1}	10	10	10	10	10	10	10	10	10	10	10
All Other Volatile Impurities, Max.	% weight	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Total C3, C4 and C5 Polyolefins, Max.	% weight	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05

1. Boiling points, boiling point ranges, although not required, are provided for informational purposes.
2. 2% of other C3 and C4 saturated hydrocarbons are allowed
3.Taken from vapor phase
4. Vaporized from liquid phase