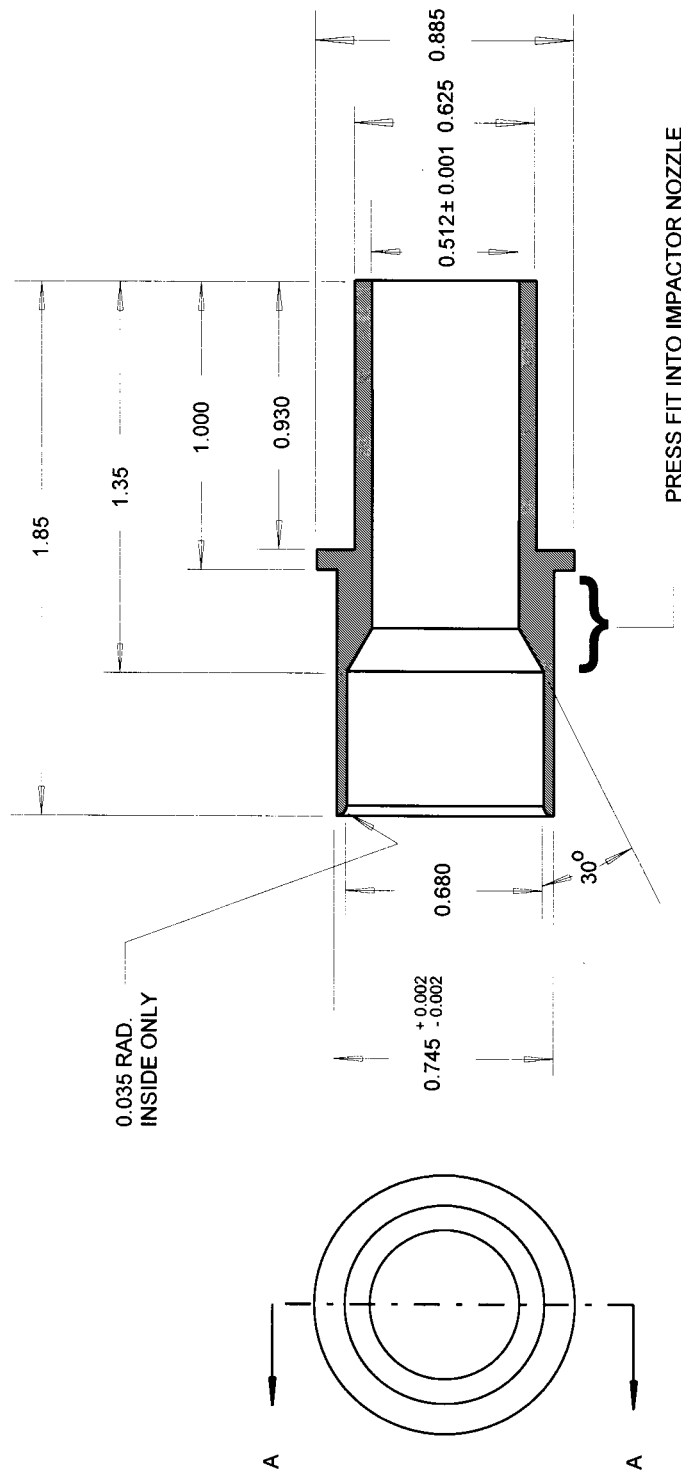


FIGURE L-14. 10-MICRON NOZZLE INSERT



NOTES:

- (1) PRESS FIT INTO 10-MICRON IMPACTOR NOZZLE (FIGURE L-13)
- (2) BREAK ALL SHARP EDGES
- (3) MATERIAL IS ALUMINUM 6061-T6
- (4) CLEAR ANODIZE
- (5) FINISH #63

TOLERANCES		
2 PLCS	3 PLCS	ANGLE
+/- 0.010	+/- 0.005	+/- 15'
	FRAC.	
	+/- 1/64	

ALL DIMENSIONS ARE INCHES