

Form V-B DATA FORM FOR THE CALCULATION OF EQUIVALENT KL FROM A VENTED BIODEGRADATION UNIT WITH AN AIR SUPPORTED COVER. THE VENT CONCENTRATION IS MEASURED.

NAME OF THE FACILITY for site specific biorate determination		example
COMPOUND for site specific biorate determination		<i>methanol</i>
Vent rate of total gas entering the cover (m ³ /s)	1	120
Vent rate of total gas leaving the cover transferred to a control device (m ³ /s)	2	100
TEMPERATURE of the liquid in the unit (deg. C)	3	25
Area of air supported cover (m ²)	4	1950
Permeability through the cover (cm/s)	5	5E-6
VENT CONCENTRATION of compound (g/m ³)	6	0.0022
EXIT CONCENTRATION of compound (g/m ³ or ppmw)	7	10.57
AREA OF REACTOR SURFACE (m ²)	8	1500
Performance of vent control device (% control)	9	95
CALCULATION OF THE ESTIMATE OF EQUIVALENT KL		
Loss of forced air in the cover due to leakage. (m ³ /s) Subtract the number on line 2 from the number on line 1. Enter the results here.	10	20
Loss of compound in forced air (g/s) Multiply the number on line 10 by the number on line 6. Enter the results here.	11	0.044
Loss of compound by permeation through cover (g/s). Line 4 times line 5, line 6, and divide by 100. Enter the results here.	12	0
Loss of compound by permeation through vent (g/s). Line 2 times line 6. Enter the results here.	13	0.22
Treatment of compound in control device (g/s). Line 13 times line 9, divided by 100. Enter the results here.	14	0.209
Total removal from air phase (g/s). Sum of 11, 12, and 13.	15	0.264
Total treatment effectiveness (%) Line 14 divided by 15 times 100.	16	79.1666
[G Cv/Ce] ESTIMATE (m ³ /s) Divide line 15 by line 7.	17	0.025
EQUIVALENT KL. Divide the number on line 17 by line 8.	18	1.67e-05

The permeability is the ratio of the flux (g/cm²) to the gas concentration (g/cm³).
 If the gas is generated by the unit, the gas entering the cover may be estimated from an estimate of the cover leak rate and the total gas transferred to the control device.