Two holes drilled through and tapped 6-32.

12.7 mm (1/2 in)
11.11 mm (7/16 in)
6.35 mm (1/4 in)

NOTE: Punch words shown on both flat faces of jig.

Placement and diameter not critical (this hole is just for lowering the weight of the jig).

FIGURE 10. JIG FOR SETTING BURNERS AT PROPER DISTANCES FROM MATTRESS / FOUNDATION