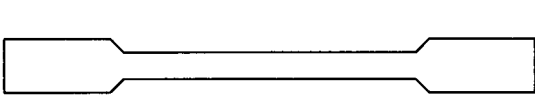
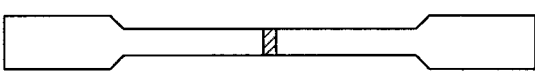


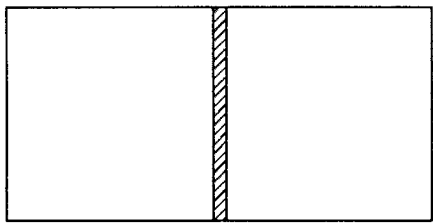
OPTIONAL
CONVEX HEAD



PARENT MATERIAL TEST
SAMPLE 1 & 3



WELD TENSILE TEST
SAMPLE 4



WELD BEND TEST
SAMPLE 2

THIS FIGURE ILLUSTRATES THE PROPER TENSILE LOCATION FOR A 2 PIECE CYLINDER WITH THE HEADS HAVING STRAIGHT SIDEWALLS.

FIGURE #2