

UNIT	A DIM	B DIM
SAE 5.75	144 53	134 62
SAE 7 00	178 31	168 66

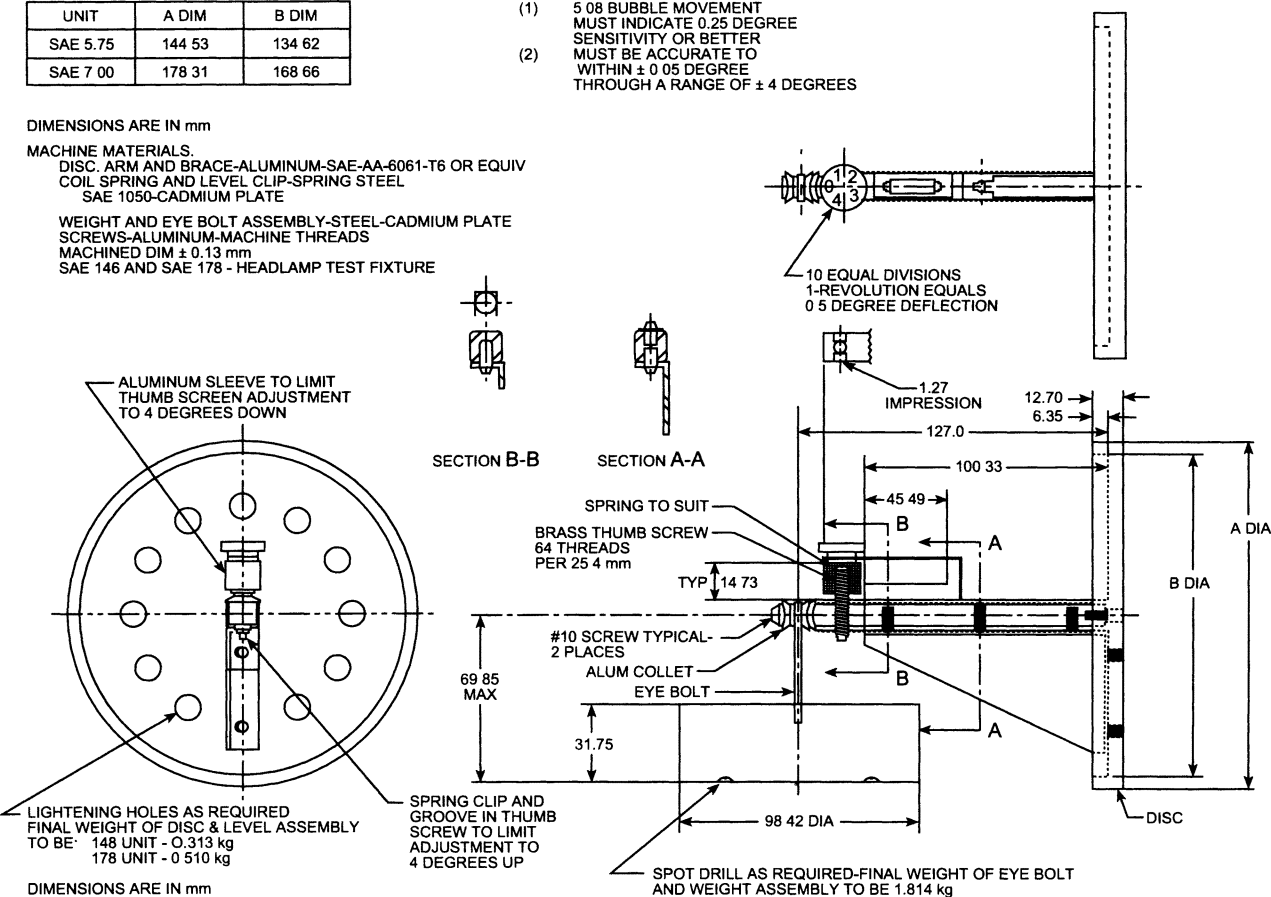
- (1) 5 08 BUBBLE MOVEMENT MUST INDICATE 0.25 DEGREE SENSITIVITY OR BETTER MUST BE ACCURATE TO WITHIN  $\pm 0.05$  DEGREE THROUGH A RANGE OF  $\pm 4$  DEGREES
- (2)

DIMENSIONS ARE IN mm

**MACHINE MATERIALS:**

DISC, ARM AND BRACE-ALUMINUM-SAE-AA-6061-T6 OR EQUIV  
 COIL SPRING AND LEVEL CLIP-SPRING STEEL  
 SAE 1050-CADMIUM PLATE

WEIGHT AND EYE BOLT ASSEMBLY-STEEL-CADMIUM PLATE  
 SCREWS-ALUMINUM-MACHINE THREADS  
 MACHINED DIM  $\pm 0.13$  mm  
 SAE 146 AND SAE 178 - HEADLAMP TEST FIXTURE



**TYPES C AND D HEADLAMP AIM DEFLECTION TEST SETUP**

**FIGURE 18**