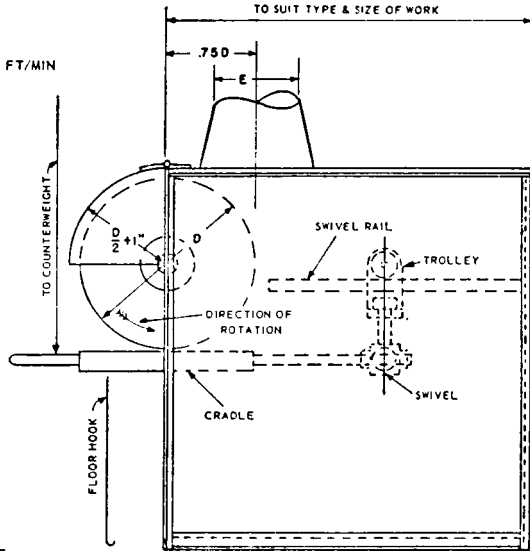
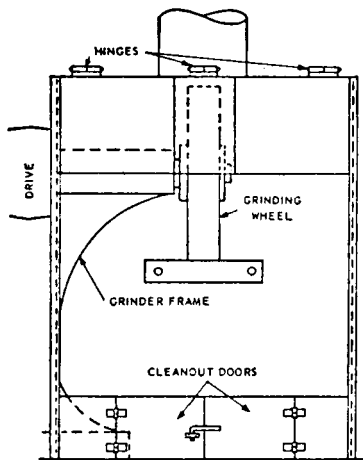


MINIMUM VELOCITY IN E IS 3,000 FT/MIN



MINIMUM VELOCITY AT ENCLOSURE FACE IS 150 FT/MIN

Fig. G-5

Cradle Polishing or Grinding Enclosure

Entry loss = 0.45 velocity pressure for tapered takeoff