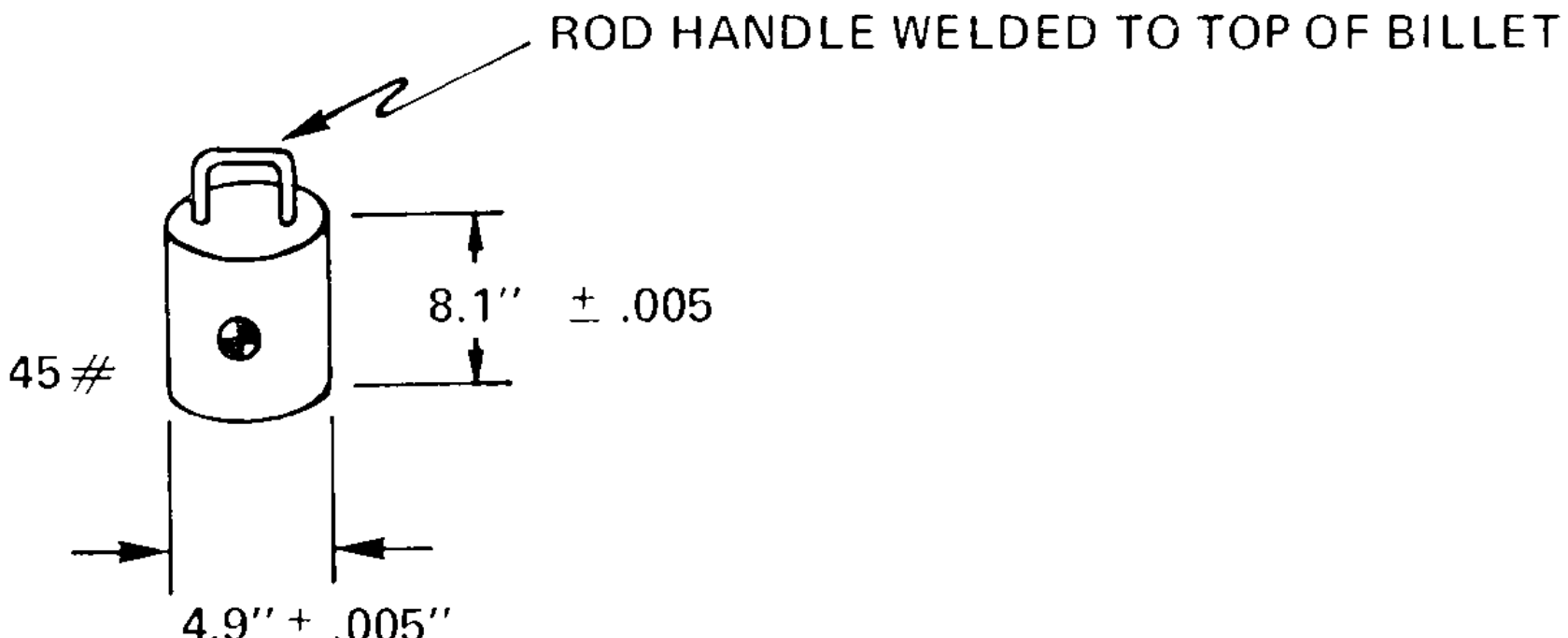
FIG. M

TYPICAL BILLET FOR IMPACT TESTING