$$ME_{IP} = \frac{\sum_{1}^{3} \left|(MC_i - MN_{bi}) - C_{ieff}\right|}{3S} * 100 \qquad \text{Eq. 6A}$$

$$CD_{IP} = \frac{\left|MC_i - MN_{bi} - C_{i,eff}\right|}{S} * 100 \qquad \text{Eq. 6B}$$